

ABSTRACT OF THE DISCLOSURE

5 Metal housing provided with a sidewall and a neck
connected to the sidewall via a shoulder, the neck being
constructed and arranged for irreversible fixation to a
dispensing head for perfect leaktightness to liquids. The
dispensing head includes a plastic flange provided with a
sealing skirt and an outer catching skirt provided with a
snap-fit rim on its inner surface, wherein the neck has a wall
10 and the shoulder has a wall, both said walls being of
substantially the same thickness as the sidewall. The metal
housing includes:

- 15 - an open end in the form of an orifice surrounded by a
curl oriented outwards, the neck having a minimum inside
diameter being equal to or slightly less than an outside
diameter of the said sealing skirt;
- a first substantially cylindrical part;
- a substantially tapered shoulder connecting the open end
on which the curl is formed to the first substantially
20 cylindrical part; and
- a second substantially cylindrical part, having an
outside diameter less than an outside diameter of the first
substantially cylindrical part;
- the first substantially cylindrical part and the second
substantially cylindrical part being separated from each other
by a shoulder that is located at a distance from the open end
such that when the said flange has been fully force-fitted
onto the neck, the snap-fit rim is urged to be folded down on
a diameter smaller than the diameter of the first
30 substantially cylindrical part.